



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RBEM262V3000101-17
Job Sheet 178196



Part No: RBEM262V3000101-17

Job Qty: 9 pcs **DAS 21 9-89**

Part Name: Main Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/28/18

Job Tracking No:

Due Date: 9/20/19

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM262V3000101 Rev. 1 IPP Rev. A 18.05.14 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	9 Ea		9/20/19	0.00	0.00	Start Up Waterjet2		
110	Waterjet - Omax - 1	9 pcs		9/20/19	0.00	0.90	Waterjet 2 OMAX		
120	QC 2	9 pcs		9/20/19	0.00	0.00	QC2 Waterjet-2		
130	QC 8	9 pcs		9/20/19	0.00	0.00	QC 8 - 1 (A)		
134	NV5000 - 1 - B4B	9 pcs		9/20/19	0.00	0.00	NV5000 - 1 - B4B		J.C. - L. 19-09-18 DAS
138	QC 5	9 pcs		9/20/19	0.00	0.00	QC 5 - 10		SEP 19 2019 40 DAS 9-89
140	Packaging 3-1 - Stock - B4B	9 pcs		9/20/19	0.00	0.00	Packaging 3 - 1 - B4B		
150	QC 21 - SA	9 pcs		9/20/19	0.00	0.00	QC 21 - SA - 21		SEP 26 2019 28 DAS 9-89

Part Op 110 - 1-Cut as per Dwg Dwg Rev: 1 Prog Rev: AA 2-Deburr if necessary

Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

134 - 1-Machine as per folio FC996 FOLIO REV: AA DWG REV: 1

138 - (QC5- Inspect part completeness to step on W/O)

140 - (Identify as per dwg & Stock Location:)

150 - (QC21- Final Inspection - Work Order Release)

DAS 21 9-89

2-Deburr

GA166F

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.250	Hot Rolled Steel Plate 0.250" (44W)	4.8060 ft (.534 ea)	100-Start up Operation	S 048 044

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	MT-HRS-P-0.250	5	27	0

Plex 9/18/19 8:43 AM Dart.Renwick.Jennifer

Part Specifications

Specifications could not be found.

Plex 9/18/19 8:43 AM Dart.Renwick.Jennifer



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RBEM262V3000101-17

Job Sheet 178196



Part No: RBEM262V3000101-17

Job Qty: 42 ea

Part Name: Main Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/28/18

Job Tracking No:

Due Date: 6/18/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM262V3000101 Rev. 1 IPP Rev. A 18.05.14 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	4 1/2 Ea	6/18/18	6/18/18	0.00	0.00	Start Up Waterjet2		DL 6/18/18
110	Waterjet	4 1/2 pcs	6/18/18	6/18/18	0.00	1.20	Waterjet 2 OMAX		DL 6/18/18
120	QC	4 1/2 pcs	6/18/18	6/18/18	0.00	0.00	QC2 Waterjet-2		DL 6/18/18
130	QC	4 1/2 pcs	6/18/18	6/18/18	0.00	0.00	QC8-6		DL 6/18/18
140	Packaging	4 1/2 pcs	6/18/18	6/18/18	0.00	0.00	Packaging3		
150	QC21-SA	4 1/2 Ea	6/18/18	6/18/18	0.00	0.00	QC21		

Part Op 100 -

Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: Prog Rev: 2-Deburr if necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-HRS-P-0.250	Hot Rolled Steel Plate 0.250" (44W)	6.4080' (534 ea)	100-Start up Operation	S094156

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	MT-HRS-P-0.250	6	26	0

Part Specifications

Specifications could not be found.

Plex 5/28/18 3:17 PM dart.logan.david

135 Mill, Thread holes to size as per dwg
136 QCS



Container No: S094156



Part: RBEM262V3000101-17

Job No: 178196

Serial No/Batch: S094156

Revision: 1

Inspector:

Exp Date:

Instructions:

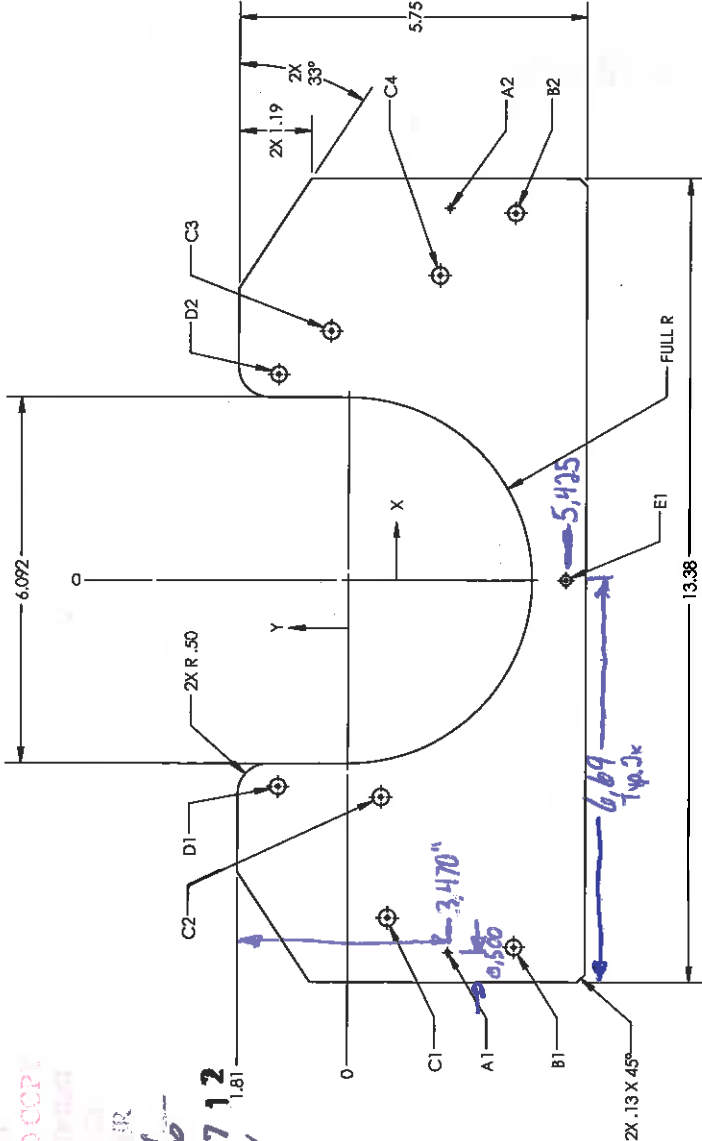
Date: 05/18/18

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED

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NO. 178196-
 20180712
 1.81



TAG	X LOC	Y LOC	SIZE
A1	-6.19	-1.66	M2X0.4 - 6H THRU ALL
A2	6.19	-1.66	
B1	-6.108	-2.760	Ø .261-.000 THRU ALL
B2	6.108	-2.760	
C1	-5.616	-.662	Ø .276 THRU ALL
C2	-3.604	-.547	
C3	4.149	.291	
C4	5.072	-1.500	Ø .258-.000 THRU ALL
D1	-3.428	1.147	
D2	3.428	1.147	M5X0.8 - 6H THRU ALL
E1	.000	-3.615	

(17)

MAIN PLATE



TITLE EXTINGUISHING BOTTLE SUPPORT		REV 1
P/N RBEM262V3000101-17		DATE 8/20/2016
DRAWN BY DUERFELD		SCALE 1:2
CHECKED BY GLOUGH		DATE 8/20/2016
DESIGNED BY ANDERSON		INITIALS H175
APPROVED BY LINDSAY		SHEET 10 OF 15

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 DECIMALS ARE TO 3 PLACES
 FRACTIONS ARE TO 16 PLACES
 ANGLES TO .1°
 SURFACES UNLESS OTHERWISE SPECIFIED
 1. FINISH: 125 RMS
 2. DIMENSIONAL LIMITS APPLY
 3. INTERFERE LINE AND TOL PER
 ASME Y14.5-2009
 4. UNLESS OTHERWISE SPECIFIED
 MATERIAL: 6061-T6 ALUMINUM
 5. UNLESS OTHERWISE SPECIFIED
 TOLERANCE: ±.005

